

SUNLU

UV Resin Curing Enclosure User manual
(UV-Harz-Härtungsgehäuse – Benutzerhandbuch)

RC-2



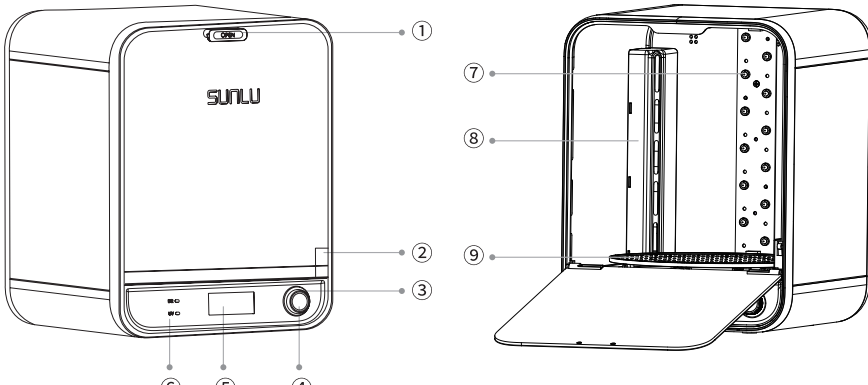
Please scan the QR code to download the manual
(Bitte scannen Sie den QR-Code, um das Handbuch herunterzuladen)



CE FC RoHS

User manual

PARTS DESCRIPTION (TEILEBESCHREIBUNG)

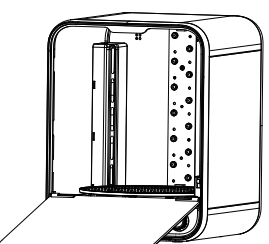


① Door handle (Türschnalle)	⑥ Mode indicator (Modusanzeige)
② door detection switch (Türerkennungsschalter)	⑦ UV light (UV-Licht)
③ LED aperture (LED-Blende)	⑧ Air duct (Luftkanal)
④ Rotary Switches (DrehSchalter)	⑨ Turntable (Drehscheibe)
⑤ digital display (Digitaler Bildschirm)	

PRODUCT PARAMETERS (PRODUKTPARAMETER)

Product parameters (Produktparameter)	
Product name (Produktname)	UV Resin Curing Enclosure
Product number (Produktnummer)	RC-2
Adapter specifications (Adapterspezifikationen)	Input: AC 100V~240V 50Hz/60Hz Output: DC 12V±0.2V 3.5A
Product input (Produkteingabe)	DC 12V 3.5A 42W
Product Size (Produktgröße)	245*235*305mm
Curable model MAX size (Aushärtbares Modell MAX-Größe)	200*200*250mm
UV curing time setting range (Einstellbereich der UV-Härtungszeit)	10s~15mins
DR drying time setting range (Einstellbereich der DR-Trocknungszeit)	1~99mins
Turntable diameter (Plattentellerdurchmesser)	200mm±2mm
Turntable speed (Geschwindigkeit des Plattentellers)	4±0.1/min
Maximum load-bearing capacity of turntable (Maximale Belastbarkeit des Drehtisches)	2kg (do not overload operation)
Optimum ambient temperature/humidity (Optimale Umgebungstemperatur-/Feuchtigkeit)	20°C~35°C, relative humidity ≤90%
Product Weight (Produktgewicht)	2.4kg

UV CURING PRINCIPLE (UV-HÄRTUNGSPRINZIP)



Photosensitive resin will undergo a curing reaction when exposed to UV light in the 405nm band. After the 3D resin model is printed and cleaned, there is still resin residue (uncured) on the surface.

Lichtempfindliches Harz durchläuft eine Aushärtungsreaktion, wenn es UV-Licht im 405-nm-Band ausgesetzt wird. Nachdem das 3D-Harzmodell gedruckt und gereinigt wurde, verbleiben noch Harzreste (unausgehärtet) auf der Oberfläche.

Put the model into the resin curing box, and the turntable drives the model to rotate 360°. Finally, UV light is irradiated on the surface of the model at various locations. After about 5 minutes, the resin on the model surface is completely cured. The surface of the model is hard, shiny and non-sticky.

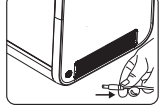
Legen Sie das Modell in die Harzhärtungsbox und der Drehteller dreht das Modell um 360°. Abschließend wird an verschiedenen Stellen UV-Licht auf die Oberfläche des Modells eingestrahlt. Nach ca. 5 Minuten ist das Harz auf der Modelloberfläche vollständig ausgehärtet. Die Oberfläche des Modells ist hart, glänzend und nicht klebrig.

PRECAUTIONS (VORSICHTSMASSNAHMEN)



1. Avoid using any cleaning agents other than alcohol, isopropyl alcohol, or SUNLU resin cleaner to clean the model. If a resin cleaner is used to clean the model, make sure to thoroughly rinse off any residual liquid with water before placing it on the turntable. This will help prevent corrosion of the curing box turntable.

(Zur Reinigung des Modells dürfen nur Alkohol, Isopropanol und UV-empfindliches Harz-Reinigungsmittel verwendet werden. Dabei muss das Modell auf die Drehplatte gestellt wird. Dies verhindert Schäden an der Drehplatte durch Rückstände.)



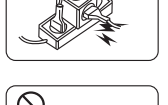
2. After using the product, please disconnect the power supply in time.

(Nach der Verwendung des Produkts trennen Sie bitte rechtzeitig die Stromversorgung.)



3. Do not unplug or plug in the power supply with wet hands to avoid electric shock.

(Ziehen Sie das Netzteil nicht mit nassen Händen ab oder stecken Sie es nicht ein, um einen Stromschlag zu vermeiden.)



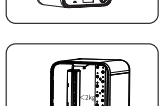
4. Please use the adapter that comes with the product and do not replace the power supply without authorization.

(Bitte verwenden Sie den mitgelieferten Adapter und tauschen Sie das Netzteil nicht ohne Genehmigung aus.)



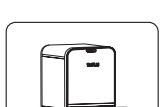
5. If the product is abnormal, please contact our after-sales team. Please do not repair by yourself.

(Wenn das Produkt abnormal ist, wenden Sie sich bitte an unser Kundendienstteam. Bitte nicht selbst reparieren.)



6. Do not splash liquid on the circuit part of the product

(Spritzen Sie keine Flüssigkeit auf den Schaltkreis des Produkts (UV-Lichtpanel, Schalter, Lüfter usw.), um einen Kurzschluss zu vermeiden)



7. Do not overload operation (model weight <2kg)

(Betrieb nicht überlasten (Modellgewicht <2kg))



8. Clean the surface and interior of the product regularly

(Reinigen Sie regelmäßig die Oberfläche und das Innere des Produkts (die Schale kann zum Reinigen entfernt werden).)

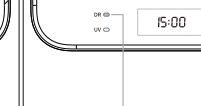
MODE DESCRIPTION (MODUSBESCHREIBUNG)

Press and hold the knob switch for 2 seconds to switch to the corresponding mode.

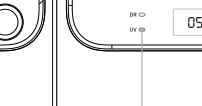
(Halten Sie den Knopfschalter 2 Sekunden lang gedrückt, um in den entsprechenden Modus.)



2 lights are on Automatic mode
(Lichter leuchten Automatischer Modus)



Only the DR light is on Drying mode
(Nur die DR-Leuchte leuchtet Trocknungsmodus)



Only UV light is on Curing mode
(Es ist nur UV-Licht eingeschaltet Aushärtmodus)

OPERATION GUIDE (BEDIENERFÜHRUNG)



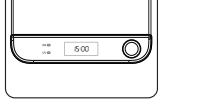
1. Power on (Ein)

Insert the DC plug of the adapter into the power hole on the back of the product, insert the adapter into the power socket, and then press the knob switch

Power on (the LED aperture changes from flashing to solid, the display lights up, and the default is automatic mode)

(Stecken Sie den Gleichstromstecker des Adapters in die Stromöffnung auf der Rückseite des Produkts, stecken Sie den Adapter in die Steckdose und drücken Sie dann den Knopfschalter Einschalten (die LED-Blende wechselt von Blinken zu Dauerlicht, das Display leuchtet auf und die Standardeinstellung ist der Automatikmodus))

A Press the knob to turn on (Zum Einschalten den Knopf drücken)



2. Automatic mode (Automatischer Modus)

This mode is a one-click working mode. The curing box will automatically perform the model drying and curing process, which is convenient and fast.

(Dieser Modus ist ein Ein-Klick-Arbeitsmodus. Die Aushärtungsbox führt den Trocknungs- und Aushärtungsprozess des Modells automatisch durch, was bequem und schnell ist.)

(1) In automatic mode, the DR/UV indicator light is always on (as shown below), and the time displays 15:00

(2) Place the cleaned model in the center of the turntable (as shown below), then close the door, and then press the knob switch to start.

(3) After starting the work, the model air drying function will be executed. At this time, the DR indicator light flashes, the turntable rotates, and the sound of the internal fan running can be heard. Rotate the knob during the process to adjust the wind speed (1, 2, 3 gears)

(4) While the DR indicator light is flashing, the time countdown on the digital display changes. When the countdown reaches 00:00, the model curing function will be executed.

(5) Flashing (blink)

(6) When the time countdown reaches 00:00, the buzzer will beep as a reminder.

(7) When the Countdown 00:00 erreicht Der Summer ertönt als Erinnerung.

(8) During the model curing process, the UV Indicator light flashes and the time displays 05:00; the DR curing light will light up, the fan speed will automatically decrease, and the time will countdown accordingly.

(9) When the time countdown reaches 00:00, the buzzer will beep as a reminder.

(10) When the Countdown 00:00 erreicht Der Summer ertönt als Erinnerung.

(11) When the time countdown reaches 00:00, the buzzer will beep as a reminder.

(12) When the Countdown 00:00 erreicht Der Summer ertönt als Erinnerung.

(13) Click the knob switch to start air drying. During the air-drying process, you can adjust the wind speed (1, 2, 3). It is recommended to air-dry with the door open, so that the liquid on the surface dries faster.

(14) When curing is completed, the buzzer will sound "Beep! Beep!" to remind taking out the model.

(15) When the drying time countdown ends, the buzzer will sound "Beep! Beep!" to remind you.

(16) During the air-drying process, you can open the door at any time to check the drying condition of the moisture on the surface of the model.

(17) When the drying time countdown ends, the buzzer will sound "Beep! Beep!" to remind you.

(18) Before curing the 3D resin model, please confirm that the moisture on the surface of the model has dried (to avoid poor curing effect of the model or surface cracking).

(19) When the drying time countdown ends, the buzzer will sound "Beep! Beep!" to remind you.

(20) Press and hold the knob switch for 2 seconds, only the UV indicator light will light up (air drying mode).

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