

Safety data sheet

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BASF 3D Printing safety data sheet. This is a translation of the country-specific safety data sheet into a language other than that required by law. This document does not replace the safety data sheet provided according to Regulation (EC) No 1907/2006.

Date / Revised: 18.06.2021

Version: 2.0

Date previous version: 28.01.2019

Previous version: 1.0

Product: **Ultracur3D® RG 35**

(ID no. 11109252/SDS_GEN_EU/EN)

Date of print 09.09.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Ultracur3D® RG 35

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use: resin, inks, Chemical

1.3. Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions GmbH
Speyerer Str. 4
69115 Heidelberg, Germany

Telephone: +49 6221 67417 900

E-mail address: sales@basf-3dps.com

1.4. Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, on basis of test results and after evaluation of experts. The methodologies used are mentioned at the respective test results.

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According to Regulation (EC) No 1272/2008 [CLP]

Skin Corr./Irrit. 2	H315 Causes skin irritation.
Eye Dam./Irrit. 2	H319 Causes serious eye irritation.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Aquatic Chronic 2	H411 Toxic to aquatic life with long lasting effects.

For the classifications not written out in full in this section the full text can be found in section 16.

2.2. Label elements

Globally Harmonized System, EU (GHS)

Pictogram:



Signal Word:

Warning

Hazard Statement:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

Precautionary Statements (Prevention):

P280	Wear protective gloves and eye protection or face protection.
P261	Avoid breathing mist or vapour or spray.
P273	Avoid release to the environment.

Precautionary Statements (Response):

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.

Precautionary Statements (Disposal):

P501	Dispose of contents and container to hazardous or special waste collection point.
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According to Regulation (EC) No 1272/2008 [CLP]

Hazard determining component(s) for labelling: diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide, 7,7,9(or 7,9,9)-Trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate, Polymeric urethane acrylate, Oxydi-2,1-ethanediyl bismethacrylate

2.3. Other hazards

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According to Regulation (EC) No 1272/2008 [CLP]

No specific dangers known, if the regulations/notes for storage and handling are considered.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical nature

Preparation based on: urethane, acrylates, Polymer

Hazardous ingredients (GHS)

according to Regulation (EC) No. 1272/2008

| Polymeric urethane acrylate

Content (W/W): $\geq 25\%$ - $< 50\%$	Skin Corr./Irrit. 2
CAS Number: 52404-33-8	Eye Dam./Irrit. 2
	H319, H315

| 7,7,9(or 7,9,9)-Trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate

Content (W/W): $\geq 25\%$ - $< 50\%$	Skin Sens. 1B
CAS Number: 72869-86-4	Aquatic Chronic 2
EC-Number: 276-957-5	H317, H411

Oxydi-2,1-ethanediyl bismethacrylate

Content (W/W): $\geq 20\%$ - $< 25\%$	Skin Sens. 1
CAS Number: 2358-84-1	H317
EC-Number: 219-099-9	

diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide

Content (W/W): $\geq 1\%$ - $< 3\%$	Skin Sens. 1B
CAS Number: 75980-60-8	Repr. 2 (fertility)
EC-Number: 278-355-8	Repr. 2 (unborn child)
	Aquatic Chronic 2
	H317, H361fd, H411

| 2-hydroxyethyl methacrylate

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Content (W/W): $\geq 0\%$ - $< 1\%$	Skin Corr./Irrit. 2
CAS Number: 868-77-9	Eye Dam./Irrit. 2
EC-Number: 212-782-2	Skin Sens. 1
REACH registration number: 01-2119490169-29	H319, H315, H317
INDEX-Number: 607-124-00-X	<u>Differing classification according to current knowledge and the criteria given in Annex I of Regulation (EC) No. 1272/2008</u>
	Skin Corr./Irrit. 2
	Eye Dam./Irrit. 2
	Skin Sens. 1B
	H319, H315, H317

For the classifications not written out in full in this section, including the hazard classes and the hazard statements, the full text is listed in section 16.

SECTION 4: First-Aid Measures

4.1. Description of first aid measures

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention.

On skin contact:

Wash thoroughly with soap and water

On contact with eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion:

Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in section 2 and/or in section 11., (Further) symptoms and / or effects are not known so far

4.3. Indication of any immediate medical attention and special treatment needed

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing media

Suitable extinguishing media:
water spray, dry powder, foam

Unsuitable extinguishing media for safety reasons:

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water jet

5.2. Special hazards arising from the substance or mixture

Endangering substances: harmful vapours

Advice: Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire.

5.3. Advice for fire-fighters

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

SECTION 6: Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective clothing. Breathing protection required.

6.2. Environmental precautions

Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up

For large amounts: Pump off product.

For residues: Pick up with suitable absorbent material. Dispose of absorbed material in accordance with regulations.

6.4. Reference to other sections

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

SECTION 7: Handling and Storage

7.1. Precautions for safe handling

No special measures necessary provided product is used correctly.

Protection against fire and explosion:

Heated containers should be cooled to prevent polymerization. Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Protect against heat. Protect from the effects of light.

Avoid direct sunlight. Ensure adequate inhibitor and dissolved oxygen level. The stabilizer is only effective in the presence of oxygen. Maintain contact with atmosphere containing 5 - 21% oxygen.

Protect from temperatures below: 0 °C

Protect from temperatures above: 40 °C

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7.3. Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Components with occupational exposure limits

868-77-9: 2-hydroxyethyl methacrylate

8.2. Exposure controls

Personal protective equipment

Respiratory protection:

Suitable respiratory protection for higher concentrations or long-term effect: Combination filter for gases/vapours of organic, inorganic, acid inorganic, alkaline compounds and solid and liquid harmful particles (e. g. EN 14387 Type ABEK-P2)

Hand protection:

Chemical resistant protective gloves (EN ISO 374-1)

Suitable materials for short-term contact (recommended: At least protective index 2, corresponding > 30 minutes of permeation time according to EN ISO 374-1)

butyl rubber (butyl) - 0.7 mm coating thickness

nitrile rubber (NBR) - 0.4 mm coating thickness

Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.

Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Wearing of closed work clothing is required additionally to the stated personal protection equipment.

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SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Form:	liquid	
Colour:	clear	
Odour:	acrylic-like	
Odour threshold:	Not determined due to potential health hazard by inhalation.	
pH value:	approx. 7	
Melting point:	< 20 °C	
boiling temperature:	> 100 °C (1,013 hPa)	
Flash point:	> 100 °C	
Evaporation rate:	not determined, Value can be approximated from Henry's Law Constant or vapor pressure.	
Lower explosion limit:	not determined	
	For liquids not relevant for classification and labelling., The lower explosion point may be 5 - 15 °C below the flash point.	
Upper explosion limit:		(DIN 51649-1)
	not determined	
	For liquids not relevant for classification and labelling.	
Ignition temperature:	not determined	(DIN 51794)
Vapour pressure:	not determined	
Density:	1.09 g/cm ³ (55 °C) 1.111 g/cm ³ (20 °C)	
Solubility in water:	sparingly soluble	
Solubility (qualitative) solvent(s):	organic solvents soluble	
Partitioning coefficient n-octanol/water (log Kow):	not applicable for mixtures	
Thermal decomposition:	218.54 °C, 103.58 kJ/kg,	
Viscosity, dynamic:	approx. 620 mPa.s (23 °C) approx. 100 mPa.s (60 °C)	

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Explosion hazard: Based on the chemical structure there is no indication of explosive properties.

Fire promoting properties: Based on its structural properties the product is not classified as oxidizing.

9.2. Other information

Self heating ability: not applicable, the product is a liquid

Other Information:

| If necessary, information on other physical and chemical parameters is indicated in this section.

SECTION 10: Stability and Reactivity

10.1. Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

10.2. Chemical stability

The product is stable if stored and handled as prescribed/indicated.

10.3. Possibility of hazardous reactions

The product can polymerize if the shelf life or storage temperature are greatly exceeded. Heat develops during polymerization. Reacts with peroxides and other radical components.

The product is stabilized against spontaneous polymerization prior to despatch.

10.4. Conditions to avoid

See SDS section 7 - Handling and storage.

10.5. Incompatible materials

Substances to avoid:

| free radical initiators

10.6. Hazardous decomposition products

Hazardous decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

SECTION 11: Toxicological Information

11.1. Information on toxicological effects

Acute toxicity

Assessment of acute toxicity:

Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact.

Irritation

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Assessment of irritating effects:

| Eye contact causes irritation. Skin contact causes irritation.

Respiratory/Skin sensitization

Assessment of sensitization:

| Sensitization after skin contact possible.

Information on: Oxydi-2,1-ethanediyl bismethacrylate

Experimental/calculated data:

| *Freund's complete adjuvant test (FCA) guinea pig: sensitizing (other)*

Germ cell mutagenicity

Assessment of mutagenicity:

Based on the ingredients, there is no suspicion of a mutagenic effect.

Carcinogenicity

Assessment of carcinogenicity:

The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity:

| Based on available Data, the classification criteria are not met. Contains a component that causes reproductive toxicity in test animals.

Information on: diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide

Assessment of reproduction toxicity:

| *The results of animal studies suggest a fertility impairing effect.*

Developmental toxicity

Assessment of teratogenicity:

Based on available Data, the classification criteria are not met.

Information on: diphenyl(2,4,6- trimethylbenzoyl)phosphine oxide

Assessment of teratogenicity:

| *At high doses there are indications of a developmental effect.*

Specific target organ toxicity (single exposure)

Assessment of STOT single:

| Based on the available information there is no specific target organ toxicity to be expected after a single exposure.

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Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on available Data, the classification criteria are not met.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

The product has not been tested. The statement has been derived from the properties of the individual components.

SECTION 12: Ecological Information

12.1. Toxicity

Assessment of aquatic toxicity:

Toxic to aquatic life with long lasting effects.

The product has not been tested. The statement has been derived from the properties of the individual components.

12.2. Persistence and degradability

Assessment biodegradation and elimination (H₂O):

Not readily biodegradable (by OECD criteria).

The product has not been tested. The statement has been derived from the properties of the individual components.

12.3. Bioaccumulative potential

Assessment bioaccumulation potential:

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

The product has not been tested. The statement has been derived from the properties of the individual components.

12.4. Mobility in soil

Assessment transport between environmental compartments:

Volatility: The substance will not evaporate into the atmosphere from the water surface. The product has not been tested. The statement has been derived from the properties of the individual components.

Adsorption in soil: Adsorption to solid soil phase is not expected. The product has not been tested. The statement has been derived from the properties of the individual components.

12.5. Results of PBT and vPvB assessment

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The product does not contain a substance fulfilling the PBT (persistent/bioaccumulative/toxic) criteria or the vPvB (very persistent/very bioaccumulative) criteria.

12.6. Other adverse effects

The product does not contain substances that are listed in Annex I of Regulation (EC) 2037/2000 on substances that deplete the ozone layer.

12.7. Additional information

Add. remarks environm. fate & pathway:

Treatment in biological waste water treatment plants has to be performed according to local and administrative regulations.

Other ecotoxicological advice:

Do not discharge product into the environment without control.

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Must be disposed of or incinerated in accordance with local regulations.

Contaminated packaging:

Uncontaminated packaging can be re-used.

Packs that cannot be cleaned should be disposed of in the same manner as the contents.

SECTION 14: Transport Information

Land transport

ADR

UN number

UN3082

UN proper shipping name:

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains 7,7,9(OR 7,9,9)-TRIMETHYL-4,13-DIOXO-3,14-DIOXA-5,12-DIAZAHEXADECANE-1,16-DIYL BISMETHACRYLATE, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE)

Transport hazard class(es):

9, EHSM

Packing group:

III

Environmental hazards:

yes

Special precautions for user:

None known

RID

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UN number	UN3082
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Transport hazard class(es):	9, EHS
Packing group:	III
Environmental hazards:	yes
Special precautions for user:	None known

Inland waterway transport

ADN

UN number	UN3082
UN proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains 7,7,9(OR 7,9,9)-TRIMETHYL-4,13-DIOXO-3,14-DIOXA-5,12-DIAZAHEXADECANE-1,16-DIYL BISMETHACRYLATE, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE)
Transport hazard class(es):	9, EHS
Packing group:	III
Environmental hazards:	yes
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

Sea transport

IMDG

UN number:	UN 3082
UN proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains 7,7,9(OR 7,9,9)-TRIMETHYL-4,13-DIOXO-3,14-DIOXA-5,12-DIAZAHEXADECANE-1,16-DIYL BISMETHACRYLATE, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE)
Transport hazard class(es):	9, EHS
Packing group:	III
Environmental hazards:	yes
Special precautions for user:	Marine pollutant: YES None known

Air transport

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IATA/ICAO

UN number:	UN 3082
UN proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains 7,7,9(OR 7,9,9)-TRIMETHYL-4,13-DIOXO-3,14-DIOXA-5,12-DIAZAHEXADECANE-1,16-DIYL BISMETHACRYLATE, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE)
Transport hazard class(es):	9, EHSM
Packing group:	III
Environmental hazards:	yes
Special precautions for user:	None known

14.1. UN number

See corresponding entries for "UN number" for the respective regulations in the tables above.

14.2. UN proper shipping name

See corresponding entries for "UN proper shipping name" for the respective regulations in the tables above.

14.3. Transport hazard class(es)

See corresponding entries for "Transport hazard class(es)" for the respective regulations in the tables above.

14.4. Packing group

See corresponding entries for "Packing group" for the respective regulations in the tables above.

14.5. Environmental hazards

See corresponding entries for "Environmental hazards" for the respective regulations in the tables above.

14.6. Special precautions for user

See corresponding entries for "Special precautions for user" for the respective regulations in the tables above.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Regulation:	Not evaluated
Shipment approved:	Not evaluated
Pollution name:	Not evaluated
Pollution category:	Not evaluated
Ship Type:	Not evaluated

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

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Prohibitions, Restrictions and Authorizations

Annex XVII of Regulation (EC) No 1907/2006: Number on List: 3, 74

Directive 2012/18/EU - Control of Major Accident Hazards involving dangerous substances (EU):
List entry in regulation: E2

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

15.2. Chemical Safety Assessment

Assessment of safe use has been performed for the mixture and the result is documented in section 7 and 8 of the SDS

SECTION 16: Other Information

Full text of the classifications, including the hazard classes and the hazard statements, if mentioned in section 2 or 3:

Skin Corr./Irrit.	Skin corrosion/irritation
Eye Dam./Irrit.	Serious eye damage/eye irritation
Skin Sens.	Skin sensitization
Aquatic Chronic	Hazardous to the aquatic environment - chronic
Repr.	Reproductive toxicity
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.

Abbreviations

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road.
ADN = The European Agreement concerning the International Carriage of Dangerous Goods by Inland waterways. ATE = Acute Toxicity Estimates. CAO = Cargo Aircraft Only. CAS = Chemical Abstract Service. CLP = Classification, Labelling and Packaging of substances and mixtures. DIN = German national organization for standardization. DNEL = Derived No Effect Level. EC50 = Effective concentration median for 50% of the population. EC = European Community. EN = European Standards. IARC = International Agency for Research on Cancer. IATA = International Air Transport Association. IBC-Code = Intermediate Bulk Container code. IMDG = International Maritime Dangerous Goods Code. ISO = International Organization for Standardization. STEL = Short-Term Exposure Limit. LC50 = Lethal concentration median for 50% of the population. LD50 = Lethal dose median for 50% of the population. TLV = Threshold Limit Value. MARPOL = The International Convention for the Prevention of Pollution from Ships. NEN = Dutch Norm. NOEC = No Observed Effect Concentration. OEL = Occupational Exposure Limit. OECD = Organization for Economic Cooperation and Development. PBT = Persistent, Bioaccumulative and Toxic. PNEC = Predicted No Effect Level. PPM = Parts per million. RID = The European Agreement concerning the International Carriage of Dangerous Goods by Rail. TWA = Time Weight Average. UN-number = UN number at transport. vPvB = very Persistent and very Bioaccumulative.

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